

## ABSTRACT OF THE DISCLOSURE

A stencil printing machine having an exfoliation suction apparatus including a case having a guide plate at its upper face, a suction force generating portion provided at the case and an exfoliation suction port provided at one end portion of the guide plate for constituting suction force for exfoliating print sheet from a printing drum by suction force by the suction force generating portion in which the exfoliation suction port is arranged to be proximate to a press roller orthgonally to a center line of a squeegee roller intersecting with an axis line of the printing drum and on a lower side of a reference line passing through a position of bringing the press roller and into press contact with the printing drum.